

Chev Head Casting Numbers

Casting #	CID	Years	Additional Comments
6399	307	62-63	
330545	350	73	76cc - 2.02"/1.6" valves - Corvette & Camaro
330862	400	70-73	1.94"/1.5" valves
333881	350	74-75	76cc - 2.02"/1.6" valves - Corvette & Camaro
333882	350	74-80	76cc
333882	400	74-80	76cc
340292		70's	Service replacement head, 64cc
354434	262/267/ 305	75-79	
358741	305	76-79	
376445	305,350	80-84	
376450	262,305, 350	74-81	7 bolt exhaust bolt holes - 168/60 cc port volumes
376455	350	77-85	
376495	350	70-79	
378450	305	78-85	
458642	350,400	67-70	
462624	350,400	75-86	7 bolt exhaust bolt holes
468642	350,400	76-up	
471513	267,350	79	
517513	267,350	79	
3636839	265	55	
3703523	265	55	Corvette
3713358	265	55-56	
3713569	265	55-56	
3725306	265	55-57	
3731539	283	57	Corvette w/Rochester mechanical FI
3731544	283	57-61	
3731554	283	57-62	
3731556	283	57	
3731762	265	56	Corvette 2X4
3737775	283,327	62-67	
3740997	283	57	

3743056	283	58	
3743096	327	62-67	GMC truck
3747363	283,327	57-61	
3747460	283/327	59-67	
3748770	283	58	Corvette 1X4, 2X4, & FI
3748772	283	58-61	
3755537	283	57-62	
3755539	283	58-62	
3755549	283	57-62	
3755550	283	59	Corvette
3755585	327	62-67	GMC truck
3767450	305	76-79	7 bolt exhaust
3767460	283	64-67	HD truck only
3767462	327	62-67	
3767465	283	59-61	
3767754	283	59-61	283 Power Pack
3767792	283	60-64	
3770126	327	69	
3774682	283,327	60-64	
3774684	327	62-64	
3774692	283	58-64	60-61 Corvette, 283 Power Pack
3782461	327	64-66	"Camel Hump" head, 161/62cc port volumes
3782461X		60-63	"Camel Hump" head, 172/64cc port volumes
3795896	283,327	63-65	62-64 327/350hp Corvette, 283 Power Pack
3798996	327	63-67	
3814480	283,327	60-67	
3814482	327,350	62-67	low compression head, 75cc
3817680	283,327	63-67	
3817681	327,350	62-67	
3817682	283	61-62	
3836839	265	55	
3836842	283,327	57-67	
3837064	265,283	56-62	
3837065	265	55-56	GMC truck
3847820	283	57-58	
3876775	283,327	60-67	Camaro, 327/210hp
3884520	283,327	66-67	60cc, GM & Studebaker, some Canadian built

3890462	302,327, 350	66-67	"Camel Hump" head - 161/65cc port volumes
3901068	350	87-up	Goodwrench crate engine, 350/285hp, 64cc, 72° bolt angle
3911032	307,327	68	
3912264	283	58-62	
3912265	283	63-64	
3912311	327	67	
3912313	327	65-67	
3917290	307,327	67-68	
3917291	302,327, 350	67-68	"Camel Hump" head, 161/65cc port volumes
3917292	327	68	"Camel Hump" head, Corvette 327/350hp
3917293	307,327	68	75cc
3927185	307,327	69-70	69cc
3927186	302-350	69-70	"Camel Hump" head, 63cc
3927187	350	69-70	"Camel Hump" head
3927188	307	69-70	74cc
3928455	302,327	68	
3928494	327,350	68	
3928495	327	68	
3931633	307	68-73	
3931635	350	68-76	
3931637	327	68-69	
3931638	327	68	GMC truck
3932441	350	69-70	76cc, 161/65cc port volumes
3932441X	350,400	69-70	350- 80cc, 1.94"/1.5" valves; 400- 1.94"/1.6" valves; 165/65cc port volumes
3932454	307	69	
3946812	350	69	
3946813	350	69-70	
3947040	327	68	64cc, GMC truck, no accessory holes, "right angle" casting
3947041	302,350	69-70	64cc, w/accessory holes, "right angle" casting
3951598	400	70	76cc
3964286	350		
3965742	350	70	Service head
3970126	327,350	67-70	
3973370	350	69-70	Service head, straight or angle plug, 1.940" x 1.500" Valves, 67CC
3973414	350	70	"Camel Hump" head, LT1, 64cc

3973487	350	71-76	71-72 LT1, 75cc, 161/65cc port volumes
3973487X	350	71-72	75cc, larger intake ports
3973493	400	71	76cc
3986316	350	71	Corvette, 76cc
3986336X	350		76cc
3986388	307,350	68-76	
3986339	307,350	71	74.5cc
3986339X	307,350	71	74.5cc
3991492	350	70	"Camel Hump" head, LT1, 64cc, straight plug
3991492		71-up	Replacement head, 64cc, straight or angle plug
3998916	350	72	LT1, 76cc, screw in studs, large valves
3998920	350	72-73	
3998991	307,350	72-73	74.5cc, hardened seats in 73
33998993	307,350	72-73	74.5cc, hardened seats in 73, 159/64cc port volumes
3998993	350		Goodwrench crate engine, Mexican made
3998997	350,400	72-73	76cc, hardened seats in 73
3998997	305,350	78-84	161/65cc port volumes
4079261	350	75	
10033687			Pontiac aluminum race head, 62cc, angle plug, 196cc ports, 2.10"/1.625" valves, 23° bolt angle
10045434			Aluminum head, 55cc, angle plug, raised runner design
10051101			Bowtie aluminum head, 55cc, raised runner design, angle plug, 196cc port volume
10088113	350	88-up	Corvette, raised runner D port exhaust, 58cc, angle plug, 1.94"/1.5" valves
10093328			Pontiac aluminum head, 15°, 224/61cc volumes
10106178	350	90	Corvette ZR1 LT5, DOHC 32V passenger side
10106179	350	90	Corvette ZR1 LT5, DOHC 32V driver side
10110810	350	93-up	
10125320	350	94-96	Gen II 350, LT1, cast iron, reverse flow cooling, Impala SS, & 9C1Police Pkg.
10128374	350	92-up	Gen II 350, LT1, aluminum, 53cc, angle plug, reverse flow cooling, 175/68cc port volume
10134352			Bowtie low port aluminum head, 45cc, angle plug, 223cc port volume, 18°
10134363			Bowtie high port aluminum head, 45cc, angle plug, 210cc port volume, 18°
10134363			Bowtie high port aluminum head, 50cc, angle plug, 250cc port volume, 18°, CNC machined, 2.15"/1.625" valves
10134363			Bowtie high port aluminum head, 60cc, angle plug, 215cc port volume, 18°
10134363			Bowtie high port aluminum head, 65cc, angle plug, 18°
10134363			Bowtie high port aluminum head, 35-37cc, 223cc port volume
10147898	350	95-96	Goodwrench crate engine
10174389	350	91-94	Corvette ZR1 LT5, DOHC 32V driver side

10174390	350	91-95	Corvette ZR1 LT5, DOHC 32V passenger side
10185040			Aluminum head, 1st version, 45cc, angle plug, splayed valve, 263cc port volume
10185040			Aluminum head, 2nd version, 45cc, angle plug, splayed valve, 240cc port volume
10205245	350	93	Gen II 350, LT1, aluminum head, reverse flow cooling, 175/68cc port volume
10207643	350	94-96	Gen II 350, LT1, aluminum head, reverse flow cooling
10225121	350	94-95	Corvette ZR1 LT5, DOHC 32V driver side
10225122	350	94-95	Corvette ZR1 LT5, DOHC 32V passenger side
10239902	350	96-up	Gen II 350, aluminum head, reverse flow cooling
10239906	350	96-up	Vortec 5700, L31, 64cc, 1.94"/1.5" valves, 170cc port volume
102480011	SB2	97-up	SB2 2nd version, mirror port, revised plug location & valve angles
12552520	305	96	Vortec 5000 truck
12554290	350	94-96	Gen II 350, LT1, cast iron, reverse flow cooling, Impala SS & 9C1 Police Pkg.
12558062	350	98	Vortec 5700
14096217	350	55-86	350/300hp crate engine, 64cc, 90° intake bolt angle
14010201	305	84	
14011034			Bowtie Phase 2 iron head, 64cc, angle plugs, 184cc port volume, 2.02"/1.6" valves
14011049			Bowtie Phase 6 aluminum head, 55cc, angle plug, 180cc ports, 2.02"/1.6" or 2.10"/1.65" valves
14011083	350	55-86	350/300hp crate engine, 64cc, 90° intake bolt angle
14014415	267,305	80-85	
14014416	305	80-85	305HO, 58cc, 1.84"/1.5" valves, 7 bolt exhaust
14014440	305	80	305HO, 58cc, 1.84"/1.5" valves
14020517	350	80	
14020555	305	81	
14020556	350	80-81	
14022056	350	81-85	
14022301	305	78-79	
14022601	267,305	80-85	305HO, 58cc, 1.84"/1.5" valves, 7 bolt exhaust
14022801	305	80-85	
14071114	350	80-85	
14079261	350	86	
14085963	350	85-86	
14089119	350	87-88	
14094093	350	80-87	
14096217	350	87-up	350/285hp crate engine, 64cc, 1.94"/1.5" valves, 72° intake bolt angle
14101081	305	87-91	
14101083	350		350/285hp or 300hp crate engine, 64cc, 1.94"/1.5" valves, 90° or 72° intake bolt angle
14101128	350	86-87	Corvette aluminum head, 58cc, angle plug

14102187	305	87-91	305HO, 1.85"/1.5" valves, 58cc, 7 bolt exhaust
14102191	305,350	87-up	7 bolt exhaust
14102193	305,350	87-up	7 bolt exhaust
14022301	305	80-84	
14022601	267,305	79-85	
14022801	305	80-86	
24502559	SB2	96-up	Bowtie SB2 aluminum 1st design, mirror port
33417369	350	90-up	Gen I Goodwrench, Mexican, 76cc, 1.94"/1.5" valves, 7 bolt exhaust, perimeter valve cover bolts, "heavy" casting
38998997	400	70-80	
330864	Open	68-84	396, 402, 366T, 427T, 454 Truck
330865	Open	68-76	396, 402, 366T, 427T, 454 Truck
330866	Open	68-78	366T, 427
330867	Open	69-73	427
336765	Open	68-78	427T
336768	Open	73-76	427T
336781	Open	73-84	454, 118cc chamber, 256/114cc ports
343771	Open	68-86	366T, 427T, 454
343772	Open	68-86	366T, 427T, 454
343783	Open	70-76	454
346236	Open	75-87	454, 120cc chamber, 225/116cc ports
348238	Open	75-83	454
352625	Open	70-76	454
353049	Open	73-84	396, 402, 454, 122cc chamber, 255/119cc ports
366765	Open	74-78	427T
370696	--	65-78	396, 454
386781	Open	73-79	454
473328	Open	68-89	366T
3846206	Closed	65-70	396, 97cc chamber
3856206	Closed	65-83	396, 402, 427T, 454, 366T, 97cc chamber
3856213	Closed	65-82	366T, 427T
3856260	Closed	68	396
3872702	Closed	65-66	396 & 427, 98cc chamber
3876875	Open	77-85	427T
3904390	Closed	65-67	396 & 427, 98cc chamber
3904393	Open	68-76	366T
3908952	Open	67	427, "M.Truck", Marine

3909802	Closed	65-67	396 & 427, 101cc chamber
3917215	Closed	65-69	396 & 427, 101cc chamber
3917219	Closed	66-76	366T, 396, 427T
3931063	Closed	65-72	396 & 427, 101cc chamber
3933148	Closed	69-76	69 396/265hp, 366T, 396, 427T, 112cc chamber
3933149	Open	68-76	427T, 122cc chamber
3935401	Open	67-76	427T
3937734	Open	69	396
3964280	Closed	66-70	427 & 454
3964290	Closed	69-76	396, 402, 427, 454 Big Oval Port, 101cc chamber
3965198	Closed	68-72	396 & 402
3969854	Closed	68-72	396 & 402
3973195	Open	71-76	402
3975950	Open	69-77	366T, 396, 402, 427T
3986133	Open	68-84	366T & 454
3986135	Closed	69-73	366T & 427T
3986136	Open	68-84	396, 402, 427, 454
3993820	Open	68-84	402, 113cc chamber, 255/114 ports, 454 Passenger and Trucks, 113cc chamber, 255/114 ports
3999241	Open	70-73	402 & 454, 113cc chamber
6272290	Open	72-73	402, 427, 454
6272292	Open	70-78	402 & 454
1005290 2	Open	96-	Mk IV, 427T
1010114 0	Closed	91-	Gen V 366T, 427T
1011415 6	Open	96-	Gen.V & VI 454, 118cc chamber
1014127 9	Closed	96-	"Vortec 7400", 100cc chambers
1048705 2	Open	77-90	366T
1236339 1	Open	96-	Bowtie, Aluminum, Signature Series, fits MKIV, Gen.V, Gen.VI, 110cc chamber
1255816 2	Closed	01-	Gen.VII,"Vortec 8100", 8.1L, 496, truck
1256024 1	Closed	98-	"Vortec 7400", 100cc chambers

1256293 2	Open	91-95	Gen.V, truck crate motor, 118cc chambers
1408104 5	Open	78-87	454
1408105 2	Open	85-87	366T, 427T, 454
1409235 9	Open	86-90	366T & 427T Hi Perf
1409236 0	Open	78-90	454
*1 T = Tall Deck Block			
3804391	Closed	65	396 - 375 and 425HP
3856208	Closed	65-67	396/425hp, 109cc chamber 396/375hp "Z-16" Chevelle
3873858	Closed	65-66	396 & 427 Hi Perf, 109cc chamber
3904391	Closed	65-67	396 & 427 Hi Perf, 107cc chamber
3904392	Closed	67	Aluminum 427 - 430 & 435 HP, 107cc chamber
3919328	Closed	67	Aluminum 427 - 425 & 435 HP
3919391	Closed	66	427 - 425 HP
3919838	Closed	67-69	Aluminum 427 L-88 & L-89
3919839	Closed	67-69	396 & 427 Hi Perf
3919840	Closed	65-69	396 & 427 Hi Perf, 107cc chamber
3919842	Closed	67-69	396 & 427 Aluminum L-88, 107cc chamber
3931068	Closed	66-69	427 Hi Perf
3946074	Open	69-71	69 427 L88, ZL1, Aluminum, 118cc chamber '71 454 LS6, "round exhaust port"
3964291	Closed	69-70	396, 402, 427, 454, 109cc chamber Large or small hex spark plugs used
3964292	Closed	70	454 - 450 HP
3994025	Open	71	454
3994026	Open	71	454 LS-6 - 425 HP, 118cc chamber
3996074	Open	71	454
6258723	Open	71	454 - 425 HP
6272990	Open	70-76	454 service replacement, used on some MKIV crate engines, 118cc chamber
1004542 7	Open	90-	Pontiac/Chevy Aluminum, 91cc chamber Large Port, race
1004987 5	Open	90-	Pontiac/Chevy Aluminum Small port, race
1005112 8	Open	88	Bowtie, Aluminum 72cc chambers Symmetrical ports

1005112 9	Open	88	Bowtie, Aluminum "raw" casting, Symmetrical port
1236340 1	Open	96-	Bowtie, Aluminum, Signature Series, fits MKIV, Gen.V, Gen.VI, 118cc chamber
1236386 1	Open	96-	Signatures Series, 2ND Design, Raised Port, Aluminum
1256293 4	Open	00-	Gen.VI 502 Marine
1401107 7	Open	69-71	Aluminum, fits MKIV, "C-port" 118cc chamber, also sold as a "solid" head
1401107 7	Open	69-71	427 & 454 Solid
1404486 1	Open	84-96	Bowtie, Aluminum, MkIV, "raised runners", 1st design, 105cc chamber
1404486 1		96-	Bowtie, Aluminum, Signature Series, fits MKIV, Gen.V, Gen.VI "raised runners", 2nd design, 11!
1404486 1		84-96	Bowtie, Aluminum, MkIV "raw" casting of "861" MKIV 1st design
1404486 2		84	Aluminum Bowtie Raised Ports, 1ST Design
1409618 8	Open	70-71	54 service replacement, also used on later Mark IV LS-6, LS-7 and 454 HO crate motors, 116cc
1409708 8	Open	91-	454HO & 502HO Gen V, , 118cc chamber
2450258 5		97	Olds/Chevy, DRCE 2, Pro Stock aluminum, for blocks w/4.900" bore centers